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NOTES:

1. IDENTIFY IAW MPP-120
2. DEBURR AND BREAK ALL SHARP EDGES WITH MIN. RADIUS OF .030 in
- 3 MATERIAL: ALUMINUM 7075-T651 IAW AMS 4045 OR AMS-QQ-A-250/12
- 4 FINISH: IAW MPP-172 ANODIZE IAW SECTION 2.1

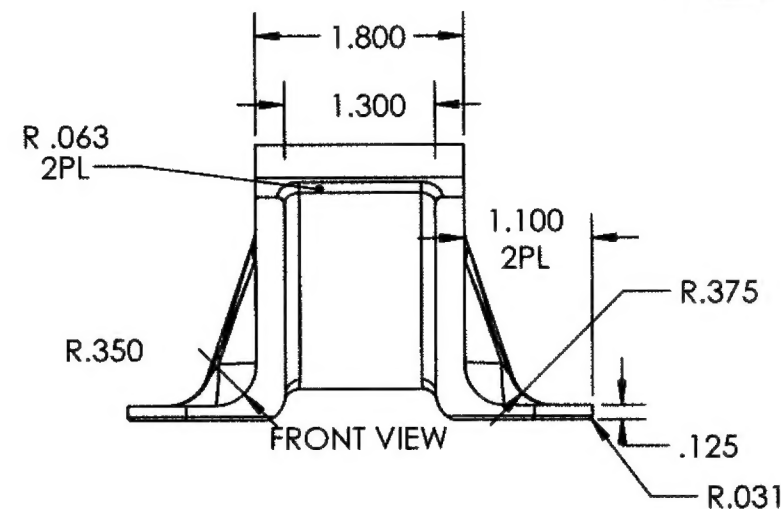
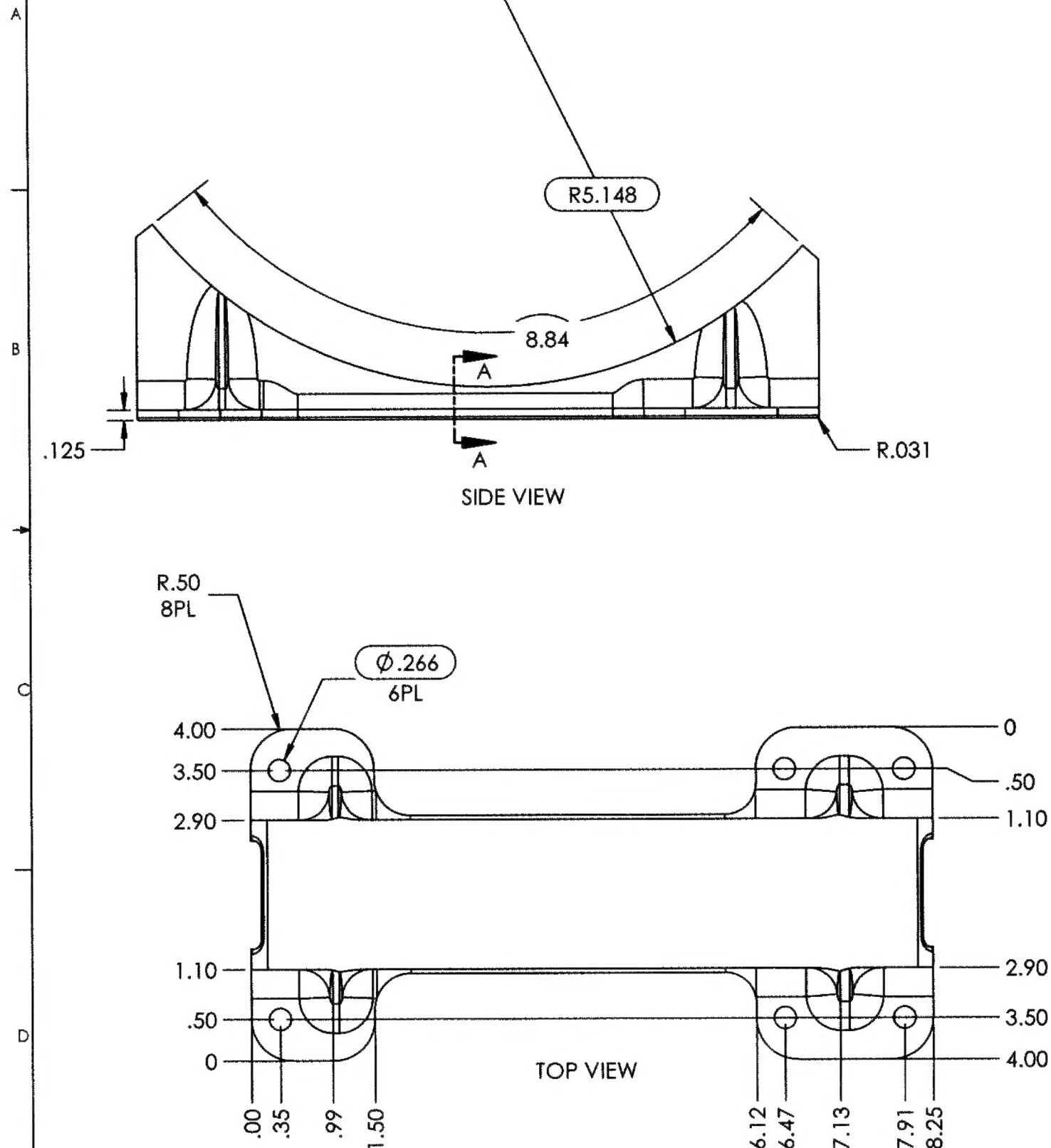
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
NC	INITIAL RELEASE	XX-XX-XX	P. BRAVO

PROTOTYPE REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APPROVED
ALL	PR1	INITIAL RELEASE	4-30-2014	P. BRAVO
SHEET 1	PR2	REVISED NOTES $\triangle 3$ AND $\triangle 5$ TO HAVE CORRECT CALL OUTS	6-18-2014	P. BRAVO
SHEET 9	PR3	REVISED DIMENSIONS FOR F/N 3	07/21/2014	P. BRAVO
ALL	PR4	ADDED MISSING DIMENSIONS	8/29/2014	P. BRAVO
ALL	PR5	REVISED BRACKET DESIGN. REMOVED ASSEMBLIES 650.5003-4.	10/08/2014	P. BRAVO
SHT 1, 4, 5, 6, & 7	PR6	ADDED DIMENSIONS, REVISED BOM	11/17/2014	P. BRAVO
SHT 2, 3	PR7	ADDED NOTE 9, REVISED VIEWS	02/26/15	P. BRAVO
ALL	PR8	DELETED ASSYS .5001 & .5002, ADDED P/N .5019 & .5020	05/29/15	P. BRAVO
ALL	PR9	REVISED HOLE LOCATIONS OF .5019 AND SECTION A-A CALL OUT	06/05/2015	P. BRAVO
ALL	PR10	REDUCED WALL THICKNESS TO 0.10"	06/10/2015	P. BRAVO
SHEET 1	PR11	REVISED NOTE $\triangle 3$	06/12/2015	P. BRAVO
SHEET 2	PR12	REVISED HOLE LOCATION ON .5019	06/26/2015	P. BRAVO
ALL	PR13	UPDATED MODELS AND DIMENSIONS REVISED NOTE 2	08/11/2015	P. BRAVO
SHEET1-2	PR14	REVISED HOLE DIMENSION	9/18/15	P.BRAVO
ALL	PR15	REVISED MODELS	10/13/15	P.BRAVO

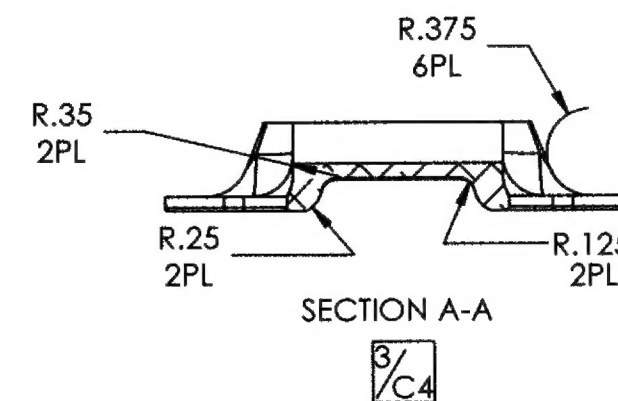
PR15

	3	650.5021	UPPER AFT BRACKET	$\triangle 3$	$\triangle 4$
	2	650.5020	AFT BRACKET	$\triangle 3$	$\triangle 4$
	1	650.5019	FWD BRACKET	$\triangle 3$	$\triangle 4$
QTY	FIND No.	PART No.	DESCRIPTION	MAT'L	SPEC
QTY		PARTS LIST			
NEXT ASSY (S)		ORIGINAL DATE (MO-DA-YR)		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 APICAL INDUSTRIES, INC. dba DART AEROSPACE	
NONE		DRAWN BY B. PETERS			
		CHECKER P. BRAVO			
		DRAWING APPROVAL P. BRAVO			
		10-08-2014			
		CONTRACT No.		AW139 FLOAT RESERVOIR BRACKETS	
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		SIZE	
		TOLERANCES ARE:		CAGE CODE	
		2 PLACE DECIMALS $\pm .010$		DWG. NO.	
		3 PLACE DECIMALS $\pm .005$		B 07MZ6 650.5000	
		ANGLES $\pm .5^\circ$		REV.	
				PR15	
				SCALE NONE	
				SHEET 1 OF 4	

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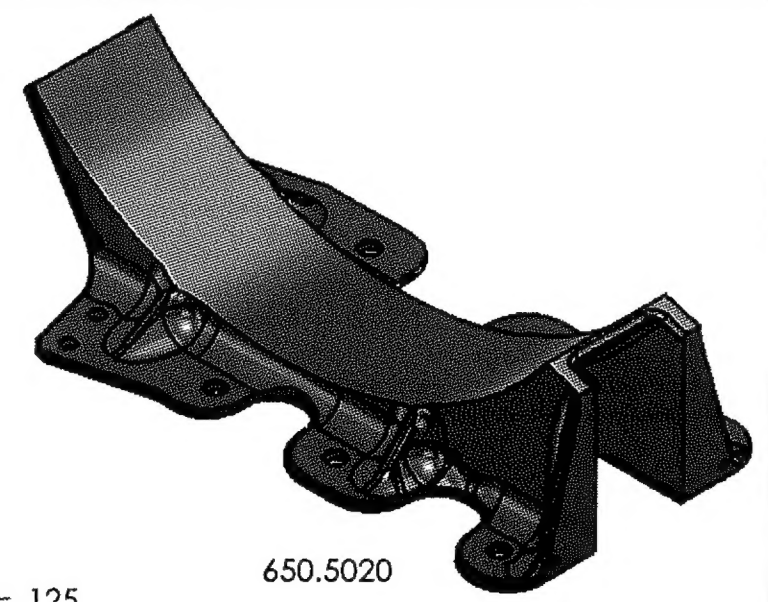
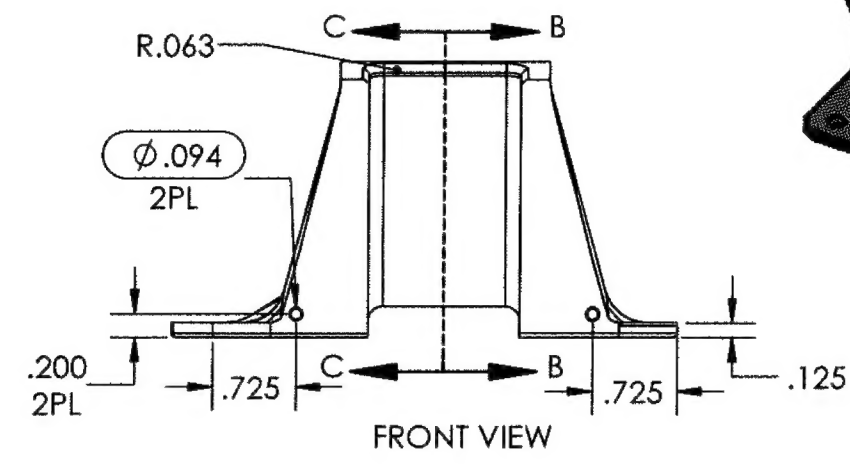
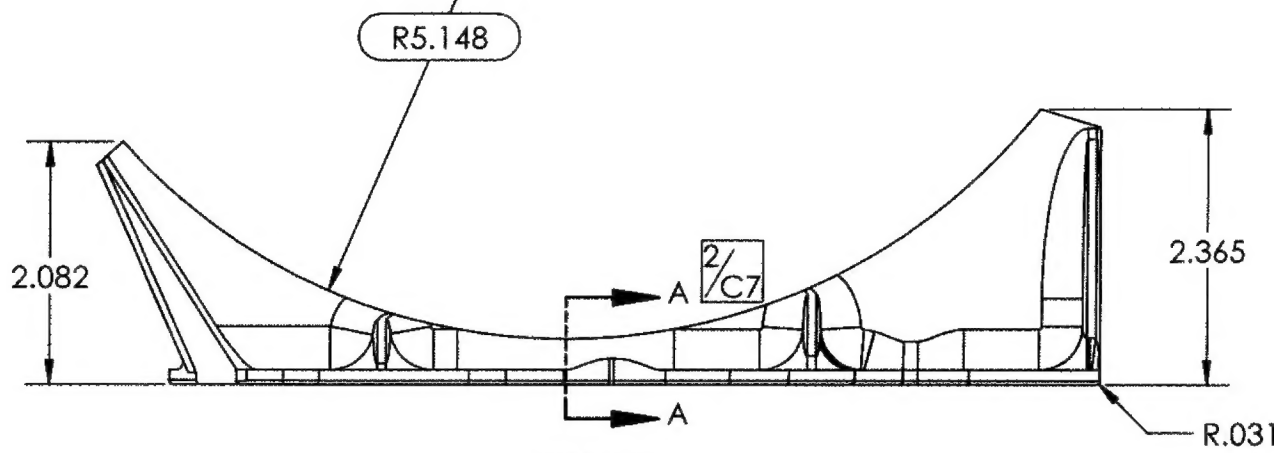
PR15



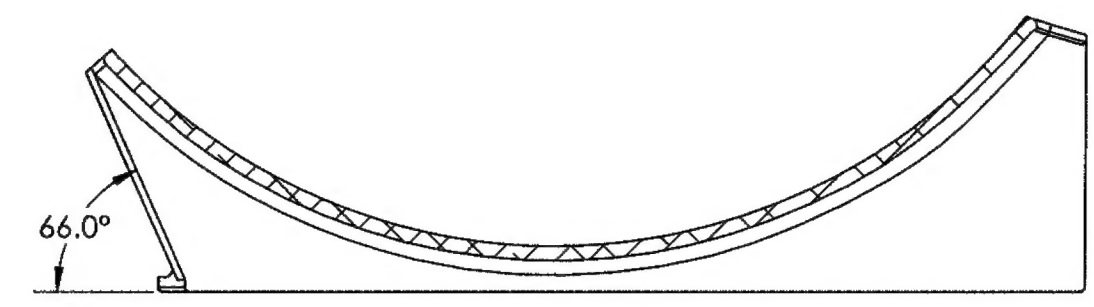
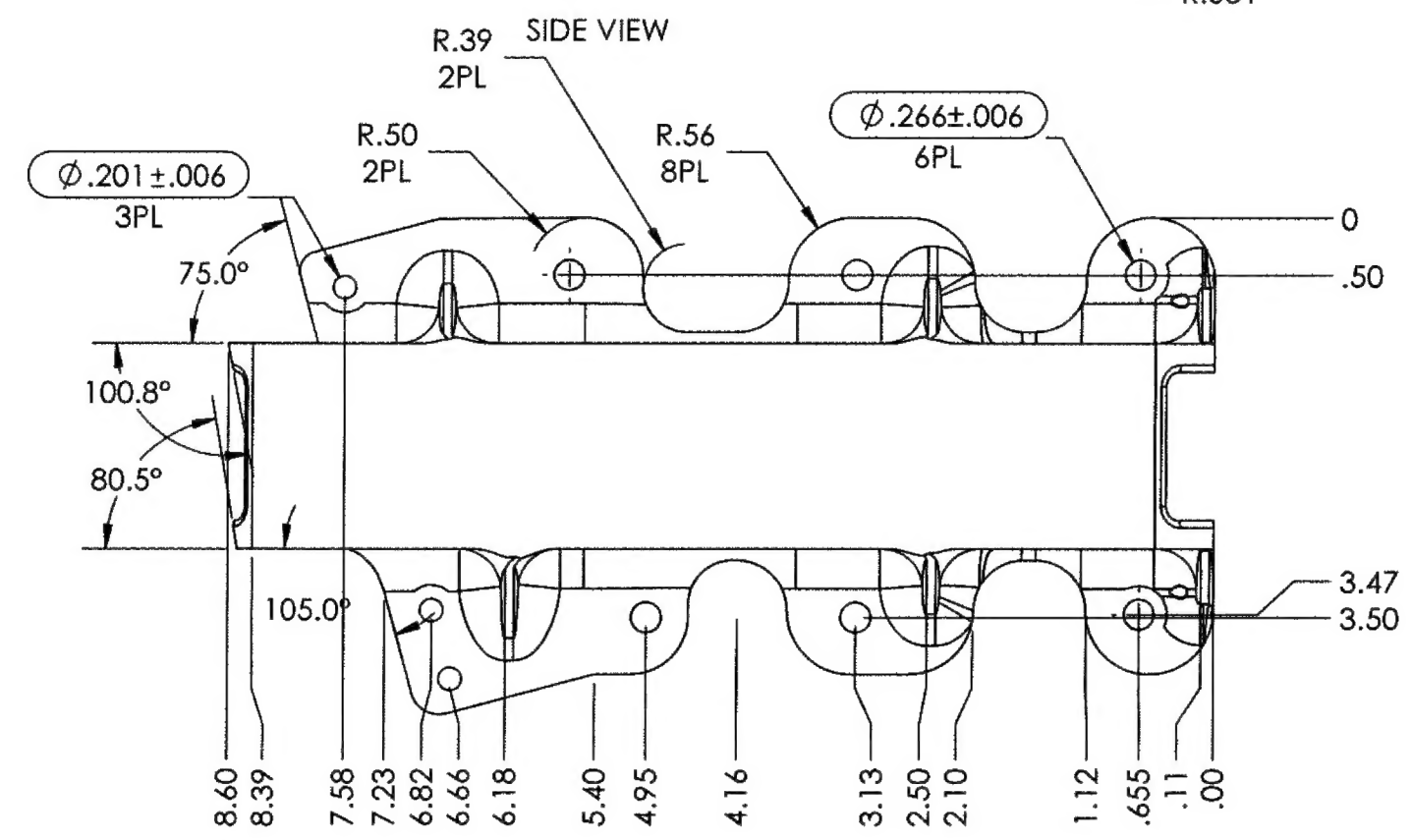
ORIGINAL DATE (MO-DA-YR) 10-08-2014		DART 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 APICAL INDUSTRIES, INC. dba DART AEROSPACE	
DRAWN BY B. PETERS	CHECKER P. BRAVO		
DRAWING APPROVAL P. BRAVO 10-08-2014		AW139 FLOAT RESERVOIR BRACKETS	
CONTRACT No.		SIZE B	REV. PR15
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .010$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		CAGE CODE 07M26	DWG. NO. 650.5000
		SCALE NONE	SHEET 2 OF 4

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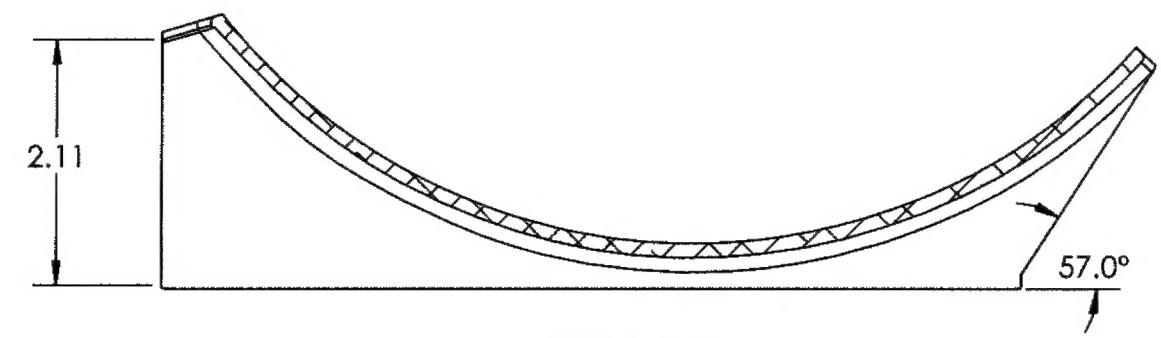
A
B
C
D



PR15




SECTION B-B

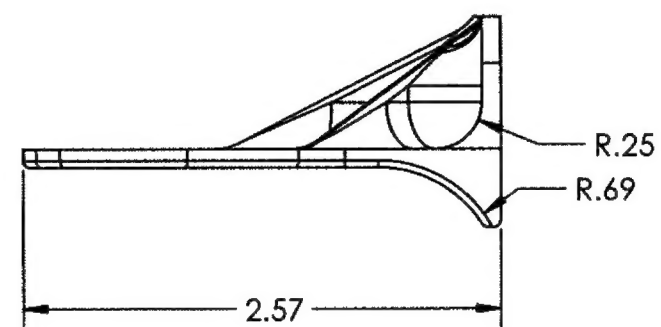
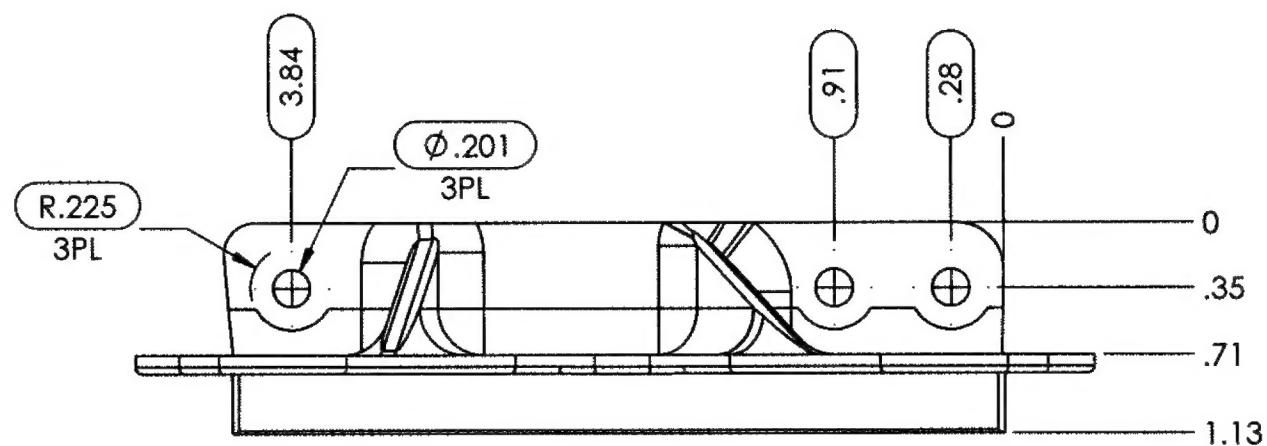
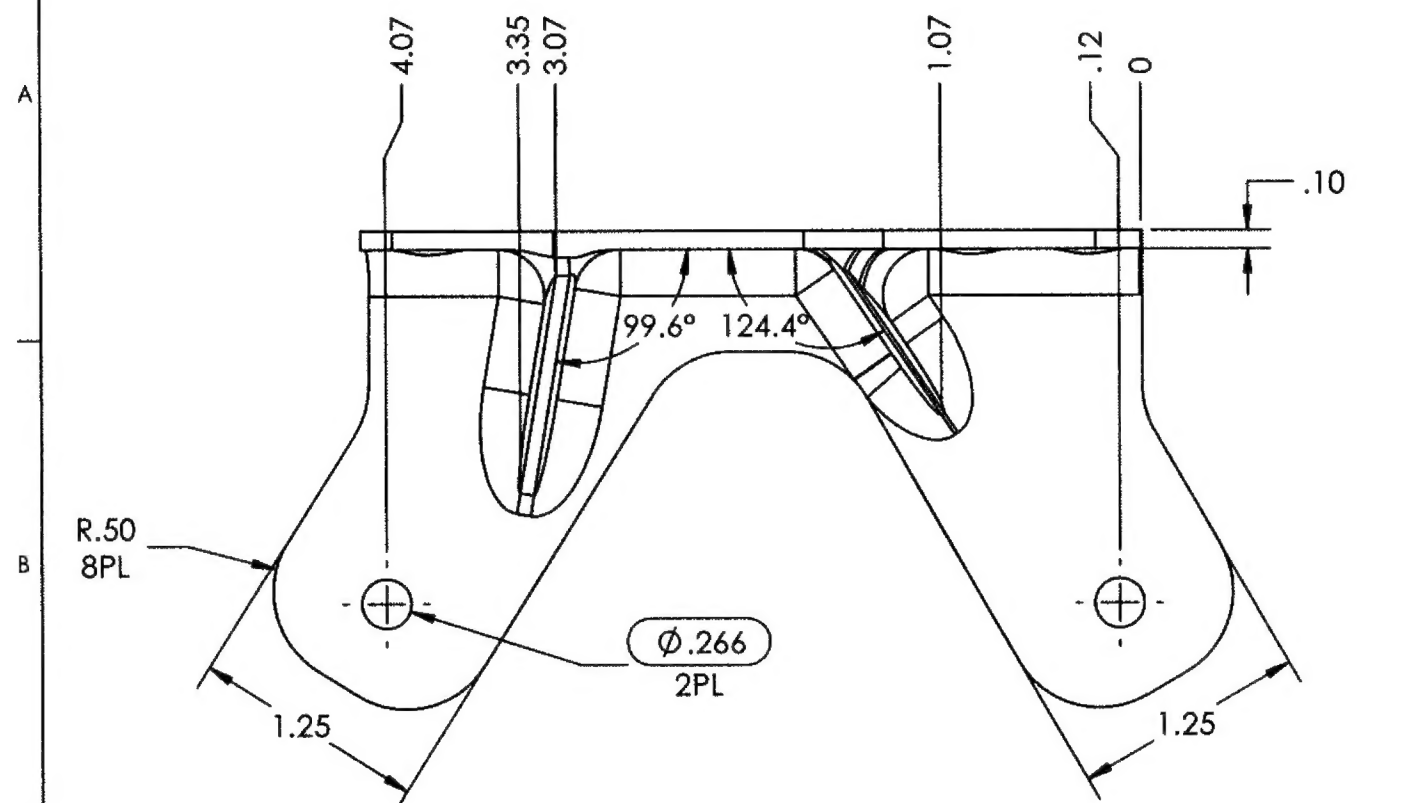


SECTION C-C


TOP VIEW

ORIGINAL DATE (MO-DA-YR) 10-08-2014		 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300			
DRAWN BY B. PETERS	CHECKER P. BRAVO				
DRAWING APPROVAL P. BRAVO 10-08-2014		AW139 FLOAT RESERVOIR BRACKETS			
CONTRACT NO.					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS $\pm .010$ 3 PLACE DECIMALS $\pm .005$ ANGLES $\pm .5^\circ$		SIZE	CAGE CODE	DWG. NO.	REV.
		B	07MZ6	650.5000	PR15
		SCALE NONE		SHEET 3 OF 4	

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650.5021

ORIGINAL DATE (MO-DA-YR)	10-08-2014	 DART AEROSPACE APICAL INDUSTRIES, INC. dba DART AEROSPACE	3030 ENTERPRISE C
DRAWN BY	CHECKER		SUITE A
P. PETERS	P. BRAVO		VISTA, CA. 92081
DRAWING APPROVAL			(760)-724-5300
P. BRAVO			
10-08-2014			
CONTRACT No.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±0.10 3 PLACE DECIMALS ±0.05 ANGLES ±.5°			
AW139 FLOAT RESERVOIR BRACKET		SIZE B 07M76	DWG. NO. 650.5000
		SCALE NONE	SHEET 4 OF 4 RE PR